1. General

- This instruction and Operating Manual comprises the prescribed instructions for safe installation and operation of the stroke-limiter. The manufacturer of the stroke-limiters assumes no liability when this operating manual is not observed. Retain the operating manual.

- According to the user’s indication of medium, pressure, temperature, vibrations, duty cycles, explosive zones, antistatic and other details, the manufacturer selects the material of the housing, the seats and the seals of the stroke-limiter (requirement specification).

- For damage caused by incorrect installation, implementation or use at wrong application (e.g. other media, pressures, temperatures as specified) as well as incorrect handling by unqualified personnel or any modification of the stroke-limiter design (e.g. drilling of mounting holes, attachments of plates by welding etc.), the manufacturer of the stroke-limiter assumes no liability or warranty.

- Stroke-limiters must only be used for indicated specifications as media, pressure and temperature, see also marking on stroke-limiter.

- Follow and control the instructions of this manual to avoid physical or material damages and personal injury or death.

- In the event of difficulties, which cannot be overcome with the aid of this manual, please consult the manufacturer or distributor.

- Qualified personnel are necessary to the application of this manual. It is the responsibility of the operator or planner to ensure that national regulations for accident prevention such as local safety regulations of the operating company are not replaced by this manual, they should rather be considered with priority.

- Stroke-limiters can be operated by handles or actuators. The operating method has to be defined when ordering the stroke-limiter. Accessories such as actuators or limit switches always refer to the operating manual of the respective manufacturer.

- A repair is realisable by the manufacturer only.

- The manufacturer maintains all rights for technical changes and improvements at any time.

- Safety warnings:
  - Ignoring this information may cause physical or material damages and could cause personal injury or death.

2. Technical Information, Safety Warnings

- Follow the instructions below to avoid property damage and personal injury.

- The standard stroke-limiters are designed for temperatures between -20°C and +60°C. Semifluid or hardening media must not be used. Contaminated media lead to damage of the sealing elements. Leakage will lead to breakdown of the stroke-limiter. Exceeding the nominal pressure and exceeding or undercutoffing the working temperature leads to leakage and destruction of the stroke-limiter.

- The operator or planner must take into account different operating pressures. The pressure values listed in the catalogue are static pressures (loading case I). The operating pressures must be reduced for turgescent and alternated pressures (loading cases II and III). The operator or planner must take into account that the operating pressure of the stroke-limiter decreases with increasing temperature.

- When stroke-limiters come into operation in explosive zones, they are considered as non-electrical equipment, because there is no ignition source acc. to EC directive 94/9EG and therefore stroke-limiters are not subject to ATEX. In explosive zones the number of duty cycles is limited to 10 per minute to avoid self-heating.

- In case of malfunction the stroke-limiter has to be replaced by qualified personnel.

- When draining the depressurised pipe system, in order to prevent it from frost damage or for a cleaning process, the cavity of the stroke-limiter has to be drained by opening the valve to the mid-position (45°).

3. Transportation and Storage

- Protect against external forces (shock, vibration etc.).
- Do not damage the surface (corrosion-protection).
- Storage and transport-temperature: -20°C to +60°C, dry and free of dirt.
- Bulk stroke-limiters must be protected against direct UV-rays and/or solar radiation.

4. Application

- Follow the instructions below to avoid physical or material damages and could cause personal injury or death.

See also chapter Technical Information, Safety Warnings.

- Stroke-limiters must be reviewed for damage before installing. Damaged stroke-limiters must not be installed.

- Follow, if the stroke-limiter meets all the requirements regarding version and application (see also marking on stroke-limiter).

- The installation of stroke-limiters has to be done by qualified personnel only when pipe (and stroke-limiter) are connected with its handle to the piston-rod. Energising the pump the piston extends. The stroke-limiter is connected with its handle to the piston-rod.

Operating Requirements, Installation Instructions

- To avoid damages of the spring and the stop-detent it is forbidden to operate the ball valve without pressure.
- Allowable working temperature: -20°C to +60°C.
- The maximum allowable working pressure is 350 bar.
- Allowable media are hydraulic oils HLP 30-46. The maximum particle diameter is limited to 20µm. We recommend strictly to use a filter!
- Avoid shearing forces on the handle!
- Pay attention to the position of the valve relative to the flow direction. Note arrows on stroke-limiter body.
- Protect the stroke-limiter against environmental impact.
- Ensure that additional safety devices are installed to avoid physical or material damages and personal injury or death caused by malfunction of the stroke-limiter.
- Consider the guideline 98/37/EC when operating an application with this stroke-limiter.

5. Installation

- Ignoring this information may cause physical or material damages and could cause personal injury or death.

See also chapter Technical Information, Safety Warnings.

- Stroke-limiters must be reviewed for damage before installing. Damaged stroke-limiters must not be installed.

- Follow, if the stroke-limiter meets all the requirements regarding version and application (see also marking on stroke-limiter).

- The installation of stroke-limiters has to be done by qualified personnel only when pipe (and stroke-limiter) are de-
General instructions & operating manual for stroke-limiter

Pressurized. Start-up by third party must be excluded.
- The pipe system and the stroke-limiter has to be drained completely, when dealing with noxious, combustible or explosive media. If necessary vent the pipe system. Danger of poisoning, burns danger, corrosive fluids danger caused by dropping residues! Wear protective clothes! Cool down pipe system.
- Remove protection caps from stroke-limiter connections.
- The stroke-limiter must be free of dirt.
- All pipes and hoses must be rinsed before installing the stroke-limiter. Impurities in the pipe system damage the sealing elements and cause leakage and malfunction of the stroke-limiter.
- Ensure installation of stroke-limiter in pipe system without tension and torque.
- Do not use the valve as a step or fixation point. Only piping supports it.
- The stroke-limiter and the accessories (spring and handle) must not be used as a fixing point of external forces (e.g. stair, fixing point for hoisting devices).
- The operating position of the stroke-limiter must be in accordance to the lay-out of the pipe system.
- Pressure rating, connections and overall-length of the pipe system must be in accordance with the stroke-limiter.
- When tightening the fittings (customer connections) it is absolutely necessary that the end connection of the stroke-limiter is counter-secured with an adequate tool, see figures.
- The end connections of the stroke-limiter must not be tightened or unscrewed, because this will increase the operating torque or will cause leakage.
- Any modification of the stroke-limiter design as drilling of mounting holes or attachments of plates by welding etc. is strictly forbidden! Such modifications could cause leakage and malfunction of the stroke-limiter.
- Tools such as gripper, hammer, wrench, extensions etc. are inapplicable for stroke-limiter operation. The use of such tools might cause damage to the stroke-limiter and housing of the stroke-limiter. It is strictly forbidden to operate stroke-limiters with brute force.

![Secure end connection](image)

![No welding, drilling etc.](image)

6. Initial Operation, Operation

**Danger!** Ignoring this information may cause physical or material damages and could cause personal injury or death. See also chapter Technical Information, Safety Warnings and Installation.
- Before the initial operation and after each inspection the proper function of the stroke-limiter has to be checked by qualified personnel only.
- Before the initial operation all instructions must be read. Check the installation work done and that the stroke-limiter meets the requirements of the application.
- The pipe system must be vent. Air bubbles in the pipe system might cause explosions when pressurised abruptly, so decrease pressure slowly.
- If stroke-limiters are installed as pipe-line-ends the open stroke-limiter connection must be closed properly to avoid the danger of flying shrapnel due to handling errors.
- Burns danger when operating stroke-limiter with high or deep media temperatures. Check allowed operating temperature, observe security warnings and wear protective clothes. If necessary cool down pipe system and stroke-limiter.
- After a long-time storage or long down-time in one operating position, the operating torque for the first operation could be much higher compared to the real breakaway torque.
- When installed in explosive zones the operation frequency is limited to 10 cycles per minute to prevent the valve from self warming.
- Danger of flying shrapnel! Exceeding or undercutting the allowed working pressure and temperature could cause leakage and destruction of the stroke-limiter.
- Check proper function of the stroke-limiter by at least one full operating cycle. Refer to the operation manual of the respective manufacturer if an actuator is mounted onto the stroke-limiter.

7. Maintenance, Inspection

**Danger!** Ignoring this information may cause physical or material damages and could cause personal injury or death. See also chapter Technical Information, Safety Warnings and Installation.
- Check stroke-limiters periodically of function, leakage and damages (at least every 2 months). At extreme stress inspections have to be carried out in shorter time intervals. Stroke-limiters are maintenance-free.
- Defective stroke-limiters (leakage, immovable or corroded) must be replaced immediately by qualified personnel.
- Dismantling and repair of stroke-limiters are not allowed. A repair is realisable by the manufacturer only!
- Provisionary seals at stroke-limiters are not allowed!

8. Removal Instructions

**Danger!** Ignoring this information may cause physical or material damages and could cause personal injury or death. See also chapter Technical Information, Safety Warnings and Installation.

The stroke-limiter must be removed by qualified personnel at depressurised and drained stroke-limiter and pipe system.

- Shut-off the application. Start-up of the application by third party must be excluded.
- The stroke-limiter must be in mid-position (45°) in order to drain the pressure and remainders in the stroke-limiter housing.
- Burns danger when operating stroke-limiter with high or deep media temperatures. Check allowed operating temperature, observe security warnings and wear protective clothes. Cool down pipe system and stroke-limiter.
- The pipe system and the stroke-limiter has to be drained completely, when dealing with noxious, combustible or explosive media. Danger of poisoning, explosion, corrosive fluids danger caused by dropping residues! Wear protective clothes! Decrease pressure slowly. If necessary vent pipe system.